

DELUXE TRIM FITTING INSTRUCTIONS

Now with pre bent ends



1

Start by fitting the front door trim first. Fit the notch over the top hinge. Gently curve the strip over your knee until you have the correct shape. When the trim curve is the same as the door, you can screw it to your bus. Be sure to get it running parallel to the body moulding as all other trim pieces run from this first trim. Use one end cap (EC) at the rear of the door. (Not the hinge end)

2

Next, take the long piece. It will have a curve at one end. This curve curves **upwards**. If your bus has a small rear back door (pre 63) the trim is the exact length and can be fitted without any alteration. If your bus has a large back door (64-67) you must shorten it to suit. Cut it from the **CURVED END** not the straight end. It is not difficult. Wrap 4 layers of masking tape all round the trim. Gently but firmly, clamp the trim in a vise without squashing it. Cut with a fine tooth hacksaw. Be sure to cut square. Clean with fine file if required. It is now ready to be fitted. Screw all the straight side on. Gently push the trim around the rear corner of the body until it is fully curved. Secure with screws. End caps are fitted at both ends. Repeat on other side.



EC

EC

3

When you are happy that the trim is fitted correctly, install all screws and move to the opposite side of the bus.



4

Repeat the process on the Cargo door side starting again with the front door. Next fit the short B post and then the two Cargo door trims. End caps are fitted to the lock end of the front door, both ends of the B post, and both ends of both Cargo door trims. After the door trims, fit the side trim and once more wrap it round the rear corner. End caps at both ends. With both sides complete, you can fit the rear door trim to the rear door. If you have a 64-67 bus with a large back door, the trim will fit perfectly. If you have a pre 64 small rear door bus, you will need to cut the trim to fit.



EC

EC

EC

EC

5



With the sides and rear complete, you can now fit the front trim. **It is worth understanding that both the left and right hand nose section are pressed on the same tool so they are symmetrical.** It is **vital** you find the **exact centre** of the lower nose. Use masking tape and a pen, mark an **exact vertical** centre line in the area where the trim will be fitted. Do this by dropping a straight edge through the two vertical Badge holes (See red line) Then measure the centre between the two front doors. This double checks the centre position. **YOU MUST FIND DEAD CENTRE.** The edge of the trim must start on this line. At this point the trim will not look like it is the correct shape to fit the bus. This is normal. You now have to twist the trim to which alters its shape and gives it the correct fit. Twist the front

trims in opposite directions like wringing a towel. At the same time you also need to create a curve over your knee that matches the shape of the bus. Take your time and get it as close as possible before you drill any holes and start screwing. When you get it correct secure with only a few screws. Repeat the second trim. If you got the centre line correct, the two should meet correctly at the bottom and also meet the upper hinge correctly. If they don't, your centre line may not be correct. Do not use many screws until you get it right.